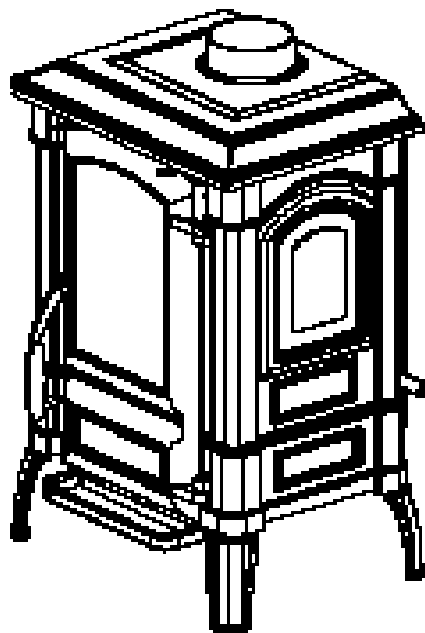




**INSTALLATION AND OPERATION INSTRUCTIONS
FOR:**



VERONA 8 STOVE

PLEASE READ THESE INSTRUCTIONS THOROUGHLY BEFORE INSTALLING, OPERATING OR
SERVICING THIS APPLIANCE.

This appliance must be installed and commissioned by a fully qualified, registered engineer.

ISSUE 09-C

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INTRODUCTION

Congratulations on buying a product distributed by Broseley Fires Ltd.

The keys to safe, successful and efficient wood burning are good planning, correct installation; by a qualified heating engineer; and proper operation. A "Declaration of Completion" Certificate must be obtained for the installation and retained by the end user. Failure to comply with these requirements may void the warranty.

Please note that it is a requirement under the Broseley Fires Ltd's warranty system that the installation of the stove is carried out under by a Competent Person registered with a Government approved Competent Persons Scheme. HETAS Ltd operate such a Scheme and a listing of their Registered Competent Persons can be found on their website at www.hetas.co.uk.

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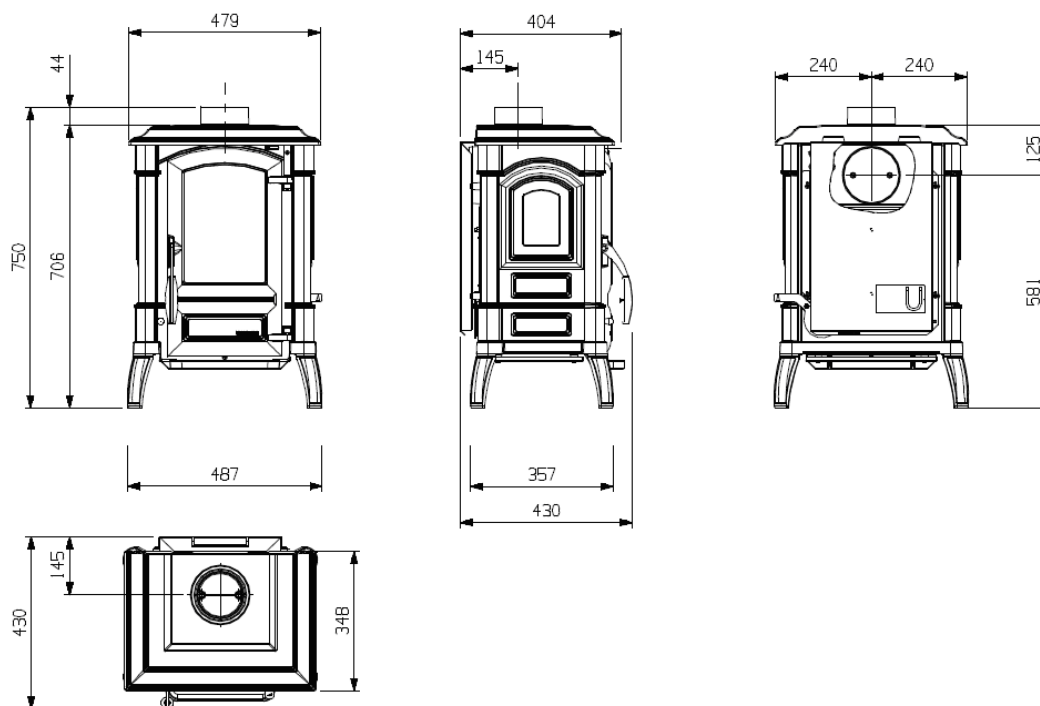
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**ANNUAL SERVICE RECORD
LIMITED WARRANTY**

1. VERONA 8 TECHNICAL DATA

Total Output	6 Kw 20500 BTU
Product efficiency in %	78
MINIMUM Flue Pipe diameter *An 4 to 5 inch adaptor is required for the initial connection	5 INCHES
Maximum quantity of fuel - Wood	2 Kg
Wood Consumption / Hr (wood with max 20% humidity)	2 Kg
Size of hearth opening	80 mm
Total weight of the appliance	105 Kg
Width	487 mm
Depth	430 mm
Height	706 mm
Temperature of exhaust gasses	250°C Wood
Removable ash pan.	Yes



2. TECHNICAL DESCRIPTION

The VERONA 8 stove is suitable for heating living spaces within most homes.

This appliance has been developed to burn wood as its primary fuel source..

The VERONA 8 is made primarily from cast iron with plates of sheet steel. The fire chamber is internally lined with cast iron firebricks. There is a riddling grate for clearing ash. The stove is equipped with ceramic glass (resistant up to 700 °C) this provides an exceptional view of the combustion, whilst also preventing sparks and smoke deposits from escaping.

The appliance is equipped with primary and secondary air controls, by which it is possible to control the burn rate and therefore the output of the appliance.

3. HEATABLE AREA (VOLUME)

The heating volume of the appliance; according to DIN 18893; will vary depending on the amount of thermal insulation that the property has. Properties with high ceilings, draughty windows and doors, solid brick walls and poor insulation, all these are all going to affect the potential maximum heating volume of the appliance. A proper heat loss calculation is the best way to calculate the heat requirement for a particular property. When the outside temperature is zero degrees, 1KW will heat a room to approximately 70 degrees f.

Property with:

Well insulated =	25 cubic meters
Average insulation =	15 cubic meters
Poor insulation =	10 cubic meters

4. KEY ENVIRONMENTAL CONSIDERATIONS

To minimize the impact on the environment the following issues need to be considered when proposing to install a solid fuel appliance:

- Local authorities (Councils) must be consulted regarding any restrictions that may apply to the use of solid fuel appliances in certain areas such as smoke free zones.
- The appliance must be correctly sized to suit the space and necessary clearances must be strictly adhered to.
- The appliance and flue system must be correctly installed to the current regulations in force at the time.
- The appliance must be correctly operated.
- The appliance and flue system must be properly maintained.
- It is also important to ensure that the dwelling to be heated is insulated and is as energy efficient as is practical.
- The correct fuel must be used.

The selection, installation, correct use and maintenance of solid fuel appliances and flue systems are discussed in more detail in the following sections of these instructions.

5. THE CONTROLS

The stove is fitted with controls that adjust the flow of air into the unit. It is very important that these controls are fully understood in order to achieve the best results from your stove.

When operating the controls, ensure that they are used in small increments and not changed by large amounts suddenly. Do not use them like an on – off switch. It is important that the following controls are used correctly, in order to get the best results and to prevent “over-firing”.

- PRIMARY AIR CONTROL
- SECONDARY AIR CONTROL (AIR WASH)
- RIDDLING CONTROL

6. THE PRIMARY AIR CONTROL (lever B)

The primary air control is found to the rear of the stove

It is in the style of an up/down lever. This will be used When initially lighting a fire. .

The ash drawer must be regularly emptied, so that the area in which the drawer is housed will also need to be clean. If the ash pan will get pushed to the rear of the chamber and keep this area clear will result in the damper being stuck.

7. SECONDARY AIR CONTROL (slider A)

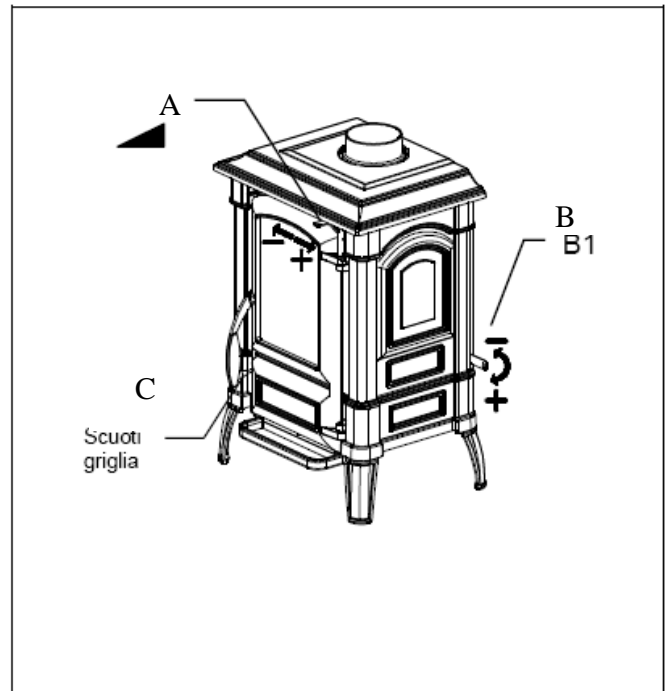
This control is located above the main door in the style of a slider. ('A' in the attached diagram)

Combustion air entering the stove through this vent will be directed down the inside of the glass panel, this is known as the ‘air wash system’. It helps to keep sooty deposits from sticking to the glass and obscuring the view of the flames. Having clean glass also improves the heat radiation to be uninterrupted.

This control will be used to control the combustion rate Once a fire is established.

8. THE RIDDLING CONTROL (lever C)

This lever is found underneath the main door towards the rear. The control is in the style of a push/pull lever.



Riddling is the process of removing collected ash, which would otherwise interfere with the operation of the primary air control. Riddling is achieved by operating the lever in a vigorous back and forth motion, which will cause collected ash to drop through the grate and into the ash pan (therefore preventing any potential air blockage).

This appliance has permanent tertiary air. This means that when the primary and secondary air controls are completely closed, the appliance will allow just enough air into the combustion chamber. The fuel within the appliance will burn at a controlled rate so that pollution of the atmosphere does not happen. This is already a big issue across Europe and is why this appliance has this feature.

IMPORTANT NOTE

It is extremely important that the air controls are not left in the fully open position beyond the initial lighting phase. Leaving the air controls fully open will lead to over-firing, meaning the stove will get excessively hot and can lead to buckling and other damage to the appliance. Damage caused through over-firing is Not covered by the products warranty.

Over-firing can also occur if the door is left open or if there is an excessive draw on the chimney.

9. FUEL OPTIONS

This appliance is designed to burn wood as its primary fuel source. You need to use good quality fuel in order to get the best results from your stove. Seek advice from your local fuel merchant. He will be able to advise you on what fuel to use.

10. BURNING WOOD

Hardwoods have a far greater calorific value than softwoods. Most firewood you purchase will be green and have a fair amount of water content. It will need to be stored in a well ventilated shelter to season it.

Wood used in this appliance must have a moisture content of less than 20%. Damp or wet wood will quickly form tar deposits on all the internal areas where the combustible gasses travel.

.The inside of the chimney/flue will also become coated with tar, resulting in a greater risk of a chimney fires occurring. Always use good quality wood, store it under cover in a well ventilated area.

Avoid burning oak bark, as this forms tar at a very fast rate. When selecting wood, also take into consideration ease of splitting, ease of ignition and burning, how much smoke it produces and its "coaling" qualities. "Coaling" refers to the ability of a species of wood to form a long- lasting bed of hot coals when burned. Coaling qualities improve with higher density.

11. INITIAL BURNING AND CURING OF THE APPLIANCE

The first time that the appliance is lit, there will be an odour given off. This is the components of the appliance curing. It will be necessary to ventilate the room in which the appliance is sited.

The first firing needs to be done carefully to allow all of the components of the appliance to settle gradually. Never try to run the appliance flat out the first time you light it.

Gradually build up the output of the fire so that no sudden stresses are put on the components of the appliance.

12. USING YOUR STOVE - IMPORTANT NOTES:

This appliance must be installed and commissioned by a fully qualified, registered engineer. HETAS engineers are recommended by Broseley Fires. For your nearest search www.hetas.co.uk

THE SURFACES OF THIS APPLIANCE GET HOT WHEN IN USE. PLEASE ENSURE THAT CHILDREN, THE ELDERLY AND THE INFIRM ARE MADE AWARE OF THIS.

- Serious damage can result if the appliance is left running with the air controls fully open for extended periods.
- Make sure that the door is not left open while the appliance is in operation.
- Never leave the appliance unattended during the initial lighting sequence.
- Do not attempt to open the door immediately after igniting the fire. This could cause a flame flash out.
- Always wear the protective gloves when operating the appliance.
- Do not overload the appliance with fuel.
- Do not burn wood containing chemicals (e.g. glue and paint).
- Never use chemicals or fluids such as gasoline, charcoal lighter, drain oil or kerosene to light a fire.
- Using the appliance on a very low output will cause excessive amounts of tar to build up inside the flue and can be a serious fire risk, as this will fuel a chimney fire.
- We advise that you have the appliance serviced annually by a competent heating engineer before the beginning of a new heating season.
- Don't attempt to light the fire if there is a risk that any part of the system is frozen.

13. LIGHTING AND MAINTAINING A LOG FIRE

All chimneys and flues act differently. After a while, you will find out how your unit works best for starting.

- Use scrunched up paper and dry kindling to start the fire. Lay these on the grate.
- Open the primary and secondary air controls.
- It will take a few minutes for the fire to establish itself.
- When the fire is burning hot, add small pieces of hardwood.
- Keep all the draft controls fully open till a bed of hot, glowing embers is established.
- Once you have some red hot burning embers, open the door and rake the embers evenly over the grate before adding larger pieces of wood.
- We suggest that you do not fully load the appliance until you have become completely familiar with the operation of ALL the controls.
- For best results, in an ideal situation, open the primary air control one third open and the secondary air control completely open. The output of the appliance can now be controlled using the thermostat control. This is when burning LOGS.
- Do not open the loading door too quickly when reloading the appliance as this can cause flames to flash out the door. This occurs when there is unburned fuel and a large amount of gases in the top of the firebox. When the door is opened, oxygen is combined with the gases and these ignite, causing a 'mini explosion'.
- Do not burn painted or varnished woods, MDF, oak bark or wood with more than 20% humidity.

14. ASH REMOVAL

The removal of the ashes should be done when the appliance is cold.

Regardless of what wood you burn you will be left with ashes. They must be removed periodically for the correct and efficient operation of your appliance.

Don't wait till the ash pan's completely full. The frequency of this ash removal will depend on the type of fuel being burned, as. Softwoods and, hardwood both produce differing amounts of ash.

Keep in mind that cleaning your appliance boosts its efficiency, as ash, soot or tar deposits will block the heat from coming out of the appliance.

Periodical inspection of the ash chamber is recommended.

Take care when removing the ash, as small bits of hot embers can stay dormant for long periods when buried in ashes. These will then flare up again when exposed to oxygen, some knowledge of proper ash removal is required for safety. Here are the important points:

Remove ashes to a metal container using a small trowel. Never vacuum the ashes unless it is a genuine 'Ash Vac'. This is a vacuum you can buy at hearth shops; it is specifically designed for ash removal.

Place the filled ash bucket on a non-combustible surface such as stone, concrete, brick, or slate, as the heat will transfer through the bottom of the container. Fit a lid for extra safety.

For your own protection, a pair of heat proof gloves and a dust mask may be necessary.

15. ASH DISPOSAL

The best thing to do with your ashes is to put them in your garden. Wood ashes are high in potassium, calcium, sodium, magnesium, and phosphorus. Wood ash will make your soil more alkaline.

If you have no garden, you can dispose of completely cold ash with your household trash.

Place it in a tightly closed bag to keep it contained. As with all ash, ensure that there are no hot embers left buried in the ash before you transfer it into a flammable bin bag.

16. OPERATING IN TRANSITION PERIODS (Summer)

When the outside temperature gets to be more than the temperature within the property, there is a strong possibility of the flue working in reverse. If the appliance is not lit, this will cause the draught of the flue to travel in a downward direction and the smell of smoke will be obvious in the room.

If you experience problems lighting the appliance because of the greater outside temperature, then it will be necessary to warm the flue before loading the appliance with kindling. There are various methods for this procedure. Ask your local supplier or registered chimney sweep for advice.

If the fire is lit, the heat output of the appliance is often reduced and the exhaust gases may not come out the chimney completely. This can cause them to come back into the room.

In this case,

- shake the embers more frequently,
- increase the air for combustion
- only load a reduced quantity of fuel.

This will help to keep the chimney hot and working efficiently.

Check that all the seals of the appliance are in good order and that the connections to the chimney are also sound.

17. MAINTENANCE - CLEANING THE APPLIANCE

Take great care choosing the products you use to clean your appliance. A major amount of cleaning can be carried out using hot soapy water and a soft cloth. Using the wrong products will cause damage to its surfaces. Never use bleach or chlorine based products, caustic cleaners, paint solvents, biological powders, coarse abrasives or salt. Never mix different products as they may cause a chemical reaction with each other and cause harm to either you or the appliance.

17A. RECOMMENDED CLEANING PRODUCTS

For the more stubborn stains, a mildly abrasive cleaner should be used, such as 'Astonish'.

This is safe to use on enamel surfaces. Do not use Astonish on the chrome components.

For any further information, please contact your Dealer!

17B. DAILY CARE

To keep the surfaces of your appliance bright and clean, a daily wipe over with a lint free cloth, soaked in hot water and a little soap is all that is needed.

To buff the cleaned surfaces, a soft, dry, lint free cloth should be used.

In order to keep your appliance in tip top condition, it is necessary to wipe up any spills or condensation streaks as soon as is safe to do so. (i.e. when the unit is cold)

This will prevent the mark burning onto the appliance and becoming a much tougher stain to remove at a later date, or causing a permanent mark. Try not to use excessive amounts of water when cleaning the appliance.

17C. CLEANING THE OUTSIDE OF THE APPLIANCE:

The stove and doors of the appliance are solid cast iron and painted with a heat proof paint. These can also be cleaned with a lint free damp cloth, then wiped over with a dry cloth. Should re-painting be necessary, contact your local supplier for a can of paint.

The appliance has one main surface finish; This should be cleaned when the appliance is cool.

The cooking surface (if chosen option) is cast iron and can be cleaned with a lint free damp cloth. Do not leave this surface wet as it will go rusty.

17D. ASH REMOVAL:

The appliance needs to have the ash removed from the ash pan and fire chamber on a regular basis. You can remove the ash from the fire chamber and ash pan by using a suitable tool (i.e a brush or specialised ash vacuum)

You need to ensure all air vents are clear of ash, there is no ash build up on baffles or firebricks and that excess build up of ash is removed from all parts of the stove. This needs to be done as and when necessary to maintain free movement of air inside the stove. The efficient operation of your appliance is dependant on its correct operation and maintenance. Leaving soot to accumulate inside the areas mentioned above, will drastically reduce the output of the appliance and prevent it from doing what it is designed to.

17E. GLASS CLEANING:

There are various glass cleaners you can buy at stove shops that are specially designed to remove hydrocarbon (soot) and fly ash (mineral) deposits from the glass. Follow the manufacturers instructions. Typically, just spray a small amount of cleaner on the glass and use a paper towel or rag to wipe it clean.

If you only burn logs in your appliance, then you can dip a damp cloth in the ash and use this to scrub the glass clean.

17F. FLUE MAINTENANCE:

If your appliance is installed into an existing chimney, you will need to clean the chimney as well as the flue pipe at least twice a year. To do this you will need the appropriate sized chimney brush and rods. Call a certified chimney sweep (National Association of Chimney Sweeps) or other qualified professional to clean the flue system. These professionals have the equipment and the experience to do a thorough job. The sweep will advise you as to the intervals that you should have your flue swept. We would recommend that you have it swept at least twice a year, but you may need to sweep it more.

Get them to inspect the condition of all the associated chimney items at the same time.

Be sure to check the pipe at least once every six months to determine if it has corroded.

17G. ROPE SEALS:

For the appliance to operate correctly, it is important that all the seals; where fitted; are in good condition and are sealing correctly. They should be replaced if they are showing excessive signs of fraying and are not making a good seal. They are glued into position using a high temperature, flexible, silicone sealant

17H. AIR CONTROLS:

Ensure that all the air controls operate smoothly and are free from ash or other foreign bodies.

18. INSTALLATION OF THE APPLIANCE

18 A. FLUE REQUIREMENTS

The chimney is possibly the most important part to your installation; great care should be given to its design. An older chimney, in need of repair, is a fire hazard in any installation. The chimney must be thoroughly swept, checked for soundness and suitability, before any connection is made to the appliance. This must be carried out by a qualified person. A "Declaration of Completion" certificate must be obtained by the end user for the installation, failure to obtain this document may void the products warranty.

- This appliance must be installed into a '**Class 1 Chimney**'. If there is no existing chimney, then an approved solid fuel, factory built, prefabricated block type or a twin walled, stainless steel flue can be used. Get advice from a qualified chimney engineer.
- The flue diameter of this appliance must be a minimum of 125 mm.
- An adaptor is required for the initial connection. This will be a standard 4 to 5 inch increaser.
- In order for the appliance to perform satisfactorily, the chimney height must not be less than 4 meters measured vertically from the stove outlet to the top of the chimney.
- Adequate access for sweeping the flue, such as a soot door, must be provided. This will dramatically improve the ease of cleaning and sweeping of the flue.
- Flue pipe should be fitted inside the flue pipe collar (spigot) to prevent creosote and condensates from running down onto the top of the appliance.
- All flue pipe has to be suitable for solid fuel and fitted in accordance with building regulations, whilst complying with current legislation and manufacturers' instructions.
- If excessive draw is present, then a suitable draught stabilizer should be fitted. This must be fitted in the same room as the appliance is located.
- If the chimney suffers from down draught, then a special 'anti-downdraught' cowl will need to be fitted. In exposed windy locations, a 'stabilizing' cowl may need to be fitted. The minimum cowl requirement that we recommend, is a rain cowl with a bird guard.
- No flue sharing with other appliances is allowed.
- If a rear flue is able to be fitted, the horizontal length must be no longer than 150mm.

18 B. LINING THE FLUE

An insulated chimney is the most efficient and safe way to burn wood. Tar deposits condense in a cool chimney. An insulated chimney helps prevent these deposits. A standard chimney will gradually get saturated in tar, this is a fire hazard. Tar stains may appear on the surface of the chimney breast inside the property.

18 C. SITING THE APPLIANCE

This appliance must not be fitted into a location where it will be impossible to service. The location must comply with the requirements laid down in the building regulations.

18 D. HEARTH REQUIREMENTS

It is essential that the hearth / base on which the appliance will stand is strong enough to support the weight of the appliance and the chimney / flue. If not, independently support.

It must be level and made of a suitably robust, non combustible material.

The positioning of the appliance and dimensions of the hearth must comply with current building regulations.

A constructional hearth needs to be at least 125mm thick.

It must extend at least 150mm each side of the appliance.

It must project at least 300mm in front of the appliance.

A change in level of at least 12mm is advised to mark the perimeter.

There should be a 50mm air space under the constructional hearth if combustible material is present OR the combustible material should be 250mm below the top of the hearth.

The superimposed, decorative hearth is laid on top of the constructional hearth.

STOVE CLEARANCES TO **FLAMMABLE** MATERIALS

- The minimum distance from any flammable object, or one that is sensitive to heat, (furniture, wood, fabrics, etc.) and from materials with flammable structure, must be 20 cm's to the rear and on both sides.
- In front of the appliance there must not be any flammable object or building material, sensitive to heat within 100 cm's.
- Above the appliance, there must not be any flammable items within 70 cm
- Never deposit / store any flammable materials near the stove.

STOVE CLEARANCES TO **NON - FLAMMABLE** MATERIALS

- The minimum distance from any NON FLAMMABLE object, or one that is NOT sensitive to heat, (stone brick slate etc.) and from materials with non flammable structure, must be 100 mm's to the rear and on both sides.

PLEASE REFER TO BUILDING REGULATIONS "WALLS ADJACENT TO HEARTH" for further information.

Where the hearth abuts a wall and the appliance is more than 50 mm but not more than 300 mm away:

- The thickness of the wall needs to be at least 75 mm.
- The height of the wall needs to be at least 1.2M above the hearth.

18 E. ADDITIONAL VENTILATION

There must be sufficient free air for combustion into the room where the appliance is installed.

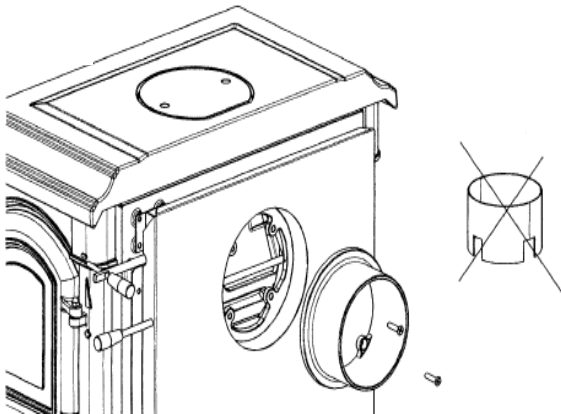
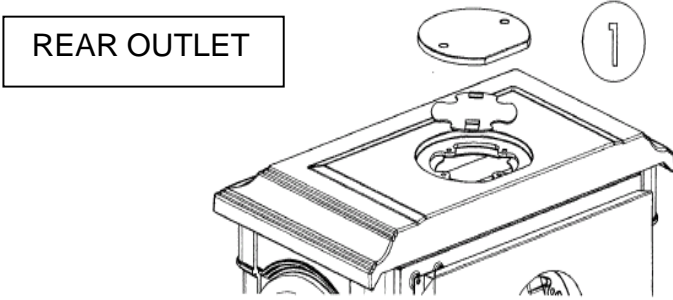
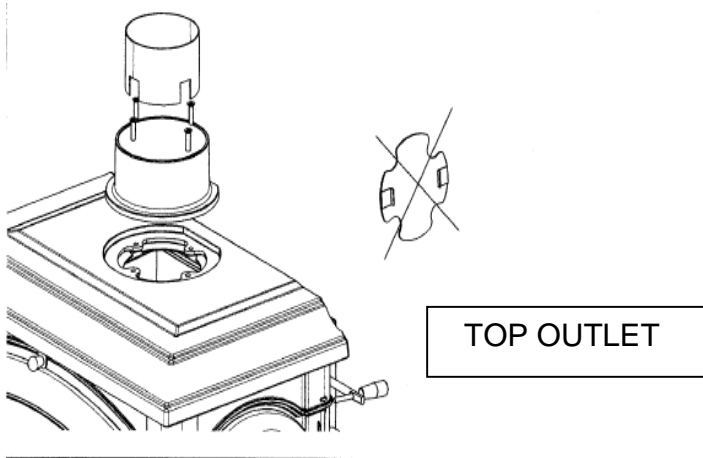
Permanent openings or vents must not be covered. Vents needs to be positioned carefully, they must be protected from direct wind conditions. A baffle that has been specially designed to fit over the vent will protect it from the effects of wind, but must not restrict the total vent area and must be secured in a way that prevents its movement. Regular inspection of any vents is critical to ensure that the vent has not become restricted.

The appliance may require up to 20 m³/hour of combustion air. The natural recirculation of air must be guaranteed by having permanent ventilation to the outside.

An extractor fan, cooker hood or similar product, installed in the same room, or in a room nearby; that sucks air out (aspirating); may negatively affect the functions of your appliance.

If the room contains more than one appliance; of the type that requires combustible air; a calculation will need to be made to re-calculate the permanent air vent requirement.

18 F. Fitting the Spigot and Blanking Plate



ANNUAL SERVICE RECORD

INSTALLATION DATE OF APPLIANCE: _____

INSTALLATION ENGINEER: _____ . . REG. No. _____

COMPANY NAME: _____

COMPANY ADDRESS: _____

POSTCODE: _____

CONTACT NUMBER _____

1ST YEAR SERVICE completion date: _____

SERVICE ENGINEER: _____ . . REG. No. _____

COMPANY NAME: _____

COMPANY ADDRESS: _____

POSTCODE: _____

2ND YEAR SERVICE completion date: _____

SERVICE ENGINEER: _____ . . REG. No. _____

COMPANY NAME: _____

COMPANY ADDRESS: _____

POSTCODE: _____

3RD YEAR SERVICE completion date: _____

SERVICE ENGINEER: _____ . . REG. No. _____

COMPANY NAME: _____

COMPANY ADDRESS: _____

POSTCODE: _____

4TH YEAR SERVICE completion date: _____

SERVICE ENGINEER: _____ . . REG. No. _____

COMPANY NAME: _____

COMPANY ADDRESS: _____

POSTCODE: _____

5TH YEAR SERVICE completion date: _____

SERVICE ENGINEER: _____ . . REG. No. _____

COMPANY NAME: _____

COMPANY ADDRESS: _____

POSTCODE: _____

LIMITED WARRANTY

This appliance must be installed and commissioned by a fully qualified, registered engineer. A "Declaration of completion Certificate" must be obtained for the installation and retained by the end user. Failure to comply with these requirements may void your warranty.

You, as the end user, have a contract by law with the supplier / dealer from whom you purchased the product. That dealer then has the same contract with the manufacturer or wholesaler and these have a contract with their suppliers.

ALL CLAIMS MUST FOLLOW THIS PROCEDURE.

Thank you for choosing a Product from **Broseley Fires Ltd**. This warranty gives you specific legal rights. The statutory rights of the consumer are not affected by the warranty, nor the consumers rights against the dealer arising from their sales / purchase contract.

The manufacturers' warranty:

Your Product will be free from defective parts, material, and workmanship at the time of its original purchase for a period of one (1) year.

This warranty does not cover any failure of the unit due to normal wear and tear, misuse, abuse, accident, illegal modification, installation or repair, damage resulting from improper use or failure to maintain the product. The consumable items within the product are not covered by the warranty, nor are the glass.

If during the warranty period, this Product fails to operate under normal use and service, due to defects in material and / or workmanship, Broseley Fires will either repair or replace the product.

The repaired or replaced product shall be warranted for the remaining period of the original warranty or ninety (90) days from the date of repair, whichever is longer.

Repair or replacement may involve the use of functionally equivalent reconditioned units. Replaced parts or components will become the property of Broseley Fires.

Should you wish to claim under the warranty, please contact the supplier / dealer from whom you purchased the appliance from. Do not claim directly to Broseley Fires, as they are unable to process any direct claim from an end user.

Product design and any specifications are subject to change without notice. This is due to our continuous product development and improvement. The buyer will not be entitled to request free upgrades to the new design or compensation for previously purchased products.

- This Warranty covers all Broseley Fires costs within the Warranty period.

If the appliance remains uninstalled for a period greater than six months from date of delivery the Warranty will become active six months from the date of original invoice to the distributor

In no event shall Broseley Fires be liable for incidental or consequential damages of any nature whatsoever, including but not limited to lost profits or commercial loss, to the full extent those damages can be disclaimed by law. (if applicable)

A COPY OF OUR FULL TERMS AND CONDITIONS IS AVAILABLE ON REQUEST.